

# Cost and performance analysis of an integrated solar combined cycle with two tanks for indirect thermal energy storage

## Authors

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## ABSTRACT

*In this paper, the annual and economic performance of an integrated solar combined cycle (ISCC) with indirect energy storage tanks is investigated. The study includes four scenarios, in which the combined cycle performance was studied exclusively in the first scenario. In the second scenario, the integrated solar combined cycle (ISCC) was examined, and the use of supplementary firing instead of solar energy with the assumption of producing the same power as that by the ISCC scenario was examined for the third scenario. For the fourth scenario, the use of energy storage in the form of indirect tanks with the purpose of energy storage during peak solar direct normal irradiation times and discharge during peak power electricity consumption within the network for such power plants were subjected to investigation. Results show that the contribution of solar energy in the annual produced power by the ISCC scenario is 40 GWh, which is 2.2% of the total. In the case that this amount of power is produced using supplementary firing, there will be about 1.98 tons of increased fuel consumption, and about 18 kton increased in CO<sub>2</sub> production. By using the energy storage system, the annual power generation increases by 5 GWh, which will raise the plant's annual revenue by 0.25 M\$ if the increment occurs during peak hours. Moreover, the levelized costs of energy (LCOE) for the four scenarios are 8.99, 8.86, 9.04, and 9.135 cents/kWh, respectively.*

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## 1. Introduction

Given the increasing growth in energy consumption with the worldwide expansion of technology, the need to enhance power generation systems is essential. Due to the environmental issues that have risen in the last century (such as the increase in greenhouse gas

emission that has caused global warming and climate change), the use of new energy sources and highly efficient fossil energy production systems should be taken into considerations.

In Iran, by the end of 2018, the share of thermal power plants from the network's electricity generation capacity was about 81%, and the share of combined cycle power plants from the power production of thermal

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plants was about 25%. There exist about 28 thousand megawatts of power generation (about 44% of thermal power plants) by simple gas cycle plants within the network. It is a well-known fact that the change of gas units to combined cycle units will result in a significant increase in plant efficiency (from about 30%-35% to over 45% [1]). Thus, the country's policies in the past few years have shifted towards the change of these power plants to combined cycle power plants, which are increasing every year. One of the disadvantages of combined cycle power plants is their severe dependence on environmental conditions (namely ambient temperature). That is, with increased temperatures during the summer, the gas turbine power production decreases sharply due to the lower gas flow through the compressor. The decrease in mass flow rate is affected by air density. Lower power production in the gas turbine results in reduced steam turbine's production power due to the reduction of generated steam (despite the higher capacity of the steam turbine in utilizing steam). One of the alternative schemes to compensate for such reduction in power production is the use of supplementary firing in the heat recovery steam generator (HRSG). Supplementary firing will increase the production capacity of the steam section but also entails disadvantages which include: increased CO<sub>2</sub> production, reduced lifecycle of heat exchangers pipes due to increased temperature of the input gas to the HRSG from about 560 °C to 580 °C (at an ambient temperature of 40 °C). Another method that can be used to compensate for the reduction in power generation is the use of new energy sources [2], which eliminates the disadvantages of using supplementary firing in the HRSG. Among such new resources, solar energy is highly favorable [3], and due to the imminent maximum daily temperature (minimum power generation of the combined cycle section) with the maximum daily solar energy, the use of this energy source is highly efficient. There are different ways to integrate the solar section with the combined cycle, including the use of solar energy in the upper cycle (gas cycle) or lower cycle (steam cycle) or its use in both cycles. However, one of the

most prevalent methods (due to the necessity of lower temperature) is the use of solar energy with collectors to absorb energy and produce steam in solar heat exchangers and adding the produced steam to the Rankine cycle. The use of solar energy collectors has entailed considerable studies in recent years, namely on the arrangement and optimization of such cycles [4-11]. In recent years, the integration of the solar cycle with the combined cycle has been successful in numerous countries [7 and 12]. Among the implemented ISCCs, the ones implemented in North Africa, Italy, Spain, Mexico, and the United States are successful examples. Furthermore, given the properties of such power plants in terms of increased power, thermal efficiency and reduced investment costs [13], various countries (Saudi Arabia, China, Iran, Mexico, and the United States) are planning to develop these power plants. As previously mentioned, environmental, energy and economic issues are the main motivations for countries to utilize such power plants [12].

Therefore, the main issues resulting in the emergence of ISCC cycles can be summarized as follows: 1) repowering the plants in accordance to environmental regulations 2) increasing production capacity alongside reduced greenhouse gases 3) reducing the risks pertaining to the construction of extensive solar power projects [14 and 15].

In a study conducted by Kelly et al. [16], they showed that the highest yields in ISCC cycles were related to the use of solar energy for generating high-pressure steam and returning it to the HRSG to get the required conditions (superheated steam). They also showed that if the share of solar power generation reaches 12%, the cycle's economic benefits will increase. Gulen et al. [17] investigated a three-pressure level cycle, which proved that the use of solar energy in the lower pressure sections of the HRSG entails lower yields. In the examined cycles in this paper, solar energy is used to generate high-pressure steam to achieve higher solar energy efficiency. Dersche et al. [18] examined the annual and economic performance of an ISCC cycle and found that

by limiting the share of the solar sector from the overall power production capacity, higher efficiency can be achieved. Also, in the examined cycle, the share of the solar section without an energy storage system is about 5.6%, whereas there is an increase of up to 9.4% upon the addition of an energy storage system. Zhu et al. [4] assessed the performance of an ISCC by making changes in the input of the solar energy system in a three-pressure level combined cycle. Mabrouk et al. [11] proposed an algorithm to obtain an optimal arrangement of ISCC cycles and showed that by increasing the share of the solar system, the efficiency of the solar cycle will be reduced.

The price of electricity produced for solar combined systems is based on their type and size (the share of the solar section significantly differs). However, studies show that this amount is lower for combined systems of lower shares such as ISCC and coal-fired systems compared to combined systems of higher solar share such as CSP+Biomass and CSP+NG. Other factors, including environmental conditions, solar system share, etc. are also influential for the aforementioned systems, and the price of generated electricity for ISCC cycles in the conducted studies was typically below 10 cents/kWh [7]. In three different scenarios (including an energy storage system of 3h and 4h capacity and excluding an energy storage system), the prices for electricity generation for a combined cycle with solar collectors was determined as 12.9, 15.4 and 13.6 cents/kWh by Turchi et al. [15], respectively. Montes et al. [6] determined the generated electricity price for a combined solar cycle, including steam production in solar heat exchangers for two different regions (Almeria, Las Vegas) as 10.4 and 10.28 cents/kWh. Allani et al. [19] determined the generated electricity price for a solar combined cycle in various scenarios (with a change in the share of the solar system from 13% to about 26%) as 6.6 to 10.5 cents/kWh. Gau et al. [20] evaluated the ISCC cycle using CO<sub>2</sub> as a heat transfer fluid (HTF) in terms of economic feasibility and reported the price of electricity generation as 8.81 cents/kWh. Nezammahalleh et al. [21] evaluated an ISCC cycle in both direct steam

production and the use of HTF in terms of economic feasibility and reported the price of generated electricity as 7.5 and 7.6 cents/kWh, respectively.

Some of the disadvantages of the solar section include the instability created by changes in weather conditions, the lack of control of timeliness and power production quantity, and the lack of distribution and transferability, which can be appeased through the addition of an energy storage system entailing stability in increased power production capacity as well as increased production capacity coefficient [16]. In addition to the advantages of using the aforementioned thermal energy storage, energy storage in peak hours and its use during peak hours of network consumption can be referred to as causes of significantly increased electricity costs that are sold by the power plant. Moreover, solar is stored when the steam section (solar energy consumer) is outside the circuit and the use of this energy upon the launch of the steam section, which contributes to the electricity price [12, 17].

In this paper, the annual performance of a combined cycle power plant from an energy and economic point of view is investigated in four different scenarios. It is the first time to study these four scenarios for a combined cycle simultaneously. These scenarios include: 1- Combined cycle reference mode, 2- The reference combined cycle by adding the solar section and becoming the ISCC cycle, 3- Reference combined cycle with supplementary firing without solar section so that the output power is equal to the state in which the solar section is in the circuit, 4- The ISCC cycle with the solar sector in the circuit as well as the thermal energy storage with the assumption that solar energy is stored at peak hours and returned at non-peak hours. Investigations include comparisons of power generation, CO<sub>2</sub> production, fuel consumption, as well as comparisons of economic parameters with sensitivity analysis on economic parameters for these scenarios. Briefly, the examined scenarios are:

- 1- Combined cycle reference power plant (CC)
- 2- Combined cycle reference power plant with supplementary firing (CC+SF)

- 3- Combined cycle reference power plant with solar section (ISCC)  
 4- Solar combined cycle power plant with thermal energy storage (ISCC+TSE)

WACC Weighted Average Cost of Capital  
 $\mu$  viscosity (Pa s)

### Subscripts

i inlet stream  
 o outlet stream  
 s shell side

### Nomenclature

A	heat transfer area (m <sup>2</sup> )
AC	air compressor
A <sub>i</sub>	Interior surface area of tubes (m <sup>2</sup> )
A <sub>o</sub>	Exterior surface area of tubes (m <sup>2</sup> )
BFP	boiler feed water pump
CC	combined cycle
COND	condenser
C <sub>p</sub>	specific heat capacity (kJ (kg°C) <sup>-1</sup> )
CSP	concentrating solar power
DEA	deaerator
D <sub>i</sub>	Inside diameter of tubes (mm)
DNI	direct normal irradiance
D <sub>o</sub>	the outer diameter of Hx (mm)
Eco	economizer
ε <sub>g</sub>	gas emissivity
Eva	evaporator
FTN	Fortran
GT	gas turbine
h <sub>i</sub>	average inside heat transfer coefficient (w.m <sup>2</sup> .k <sup>-1</sup> )
h <sub>o</sub>	average actual outside heat transfer coefficient (w.m <sup>2</sup> .k <sup>-1</sup> )
HP	high pressure
HPT	high-pressure turbine
HRSG	heat recovery steam generator
HTF	heat transfer fluid
HX	heat exchanger
ISCC	integrated solar combined cycle
j	Modified Colburn factor
K <sub>m</sub>	heat transfer coefficient of tube wall(kW (kg °C)-1)
L	tube length (m)
LCOE	levelized cost of electricity
LMTD	mean-log temperature difference
LP	low pressure
LPT	low-pressure turbine
m	mass flow rate
NGCC	natural gas combined cycle
O&M	operation and maintenance
P	pressure
Re	Reynolds number
R <sub>fi</sub>	fouling factor inside tubes
R <sub>fo</sub>	fouling factor outside tubes
S	LMTD correction factor
SH	superheater
TES	thermal energy storage
U	Overall heat-transfer coefficient

### 2. System description

The schematic of the desired combined cycle is shown in Fig.1. The combined cycle in Yazd has a nominal capacity of 474 MW, which consists of two 157 MW capacity gas turbines of type V94.2. The gas turbines are linked with two HRSGs (with supplementary firing) supplying steam to a 160 MW<sub>el</sub> steam turbine. The main cooling system used in this power plant is the Heller Tower. This power plant is developing and integrating with a solar section. Additional steam is provided by the parabolic mirror field via solar heat exchangers. Hot heat transfer fluid (HTF) is pumped from the parabolic mirror field (LS-3 type [22]) through two heat exchangers where saturated steam is generated. This solar steam is admitted to the HRSGs and contributes to an electrical power output of approximately 17 MW<sub>el</sub> (at rated conditions). The total generated steam enters the steam turbine to generate more power. The energy storage section considered for this system includes two storage tanks and heat exchangers (shell and tube type), which with increasing direct normal irradiation (DNI), starts from the design point (800 w/m<sup>2</sup>) of energy storage and the extra HTF flow from the design point is sent to the energy storage heat exchangers via a pump.

Meanwhile, the molten salt (60% KNO<sub>3</sub> and 40% NaNO<sub>3</sub>) from the cold tank side enters the heat exchangers via a pump and passes through the hot tank upon receiving energy from the HTF for storage purposes. At the time of discharge, the molten salt is pumped from the hot tank to the heat exchangers and then enters the cold tank upon heat loss. Moreover, the HTF flows through these heat exchangers to absorb energy from molten salt, and upon achieving optimum temperature for steam generation, it enters the solar heat exchangers. Tables (1) to (4) present the design parameters in ISO

conditions for the gas turbine, design parameters for the HRSG and steam turbine, design parameters relevant to the solar

collectors, data for the heat exchangers and tanks relevant to energy storage, respectively.

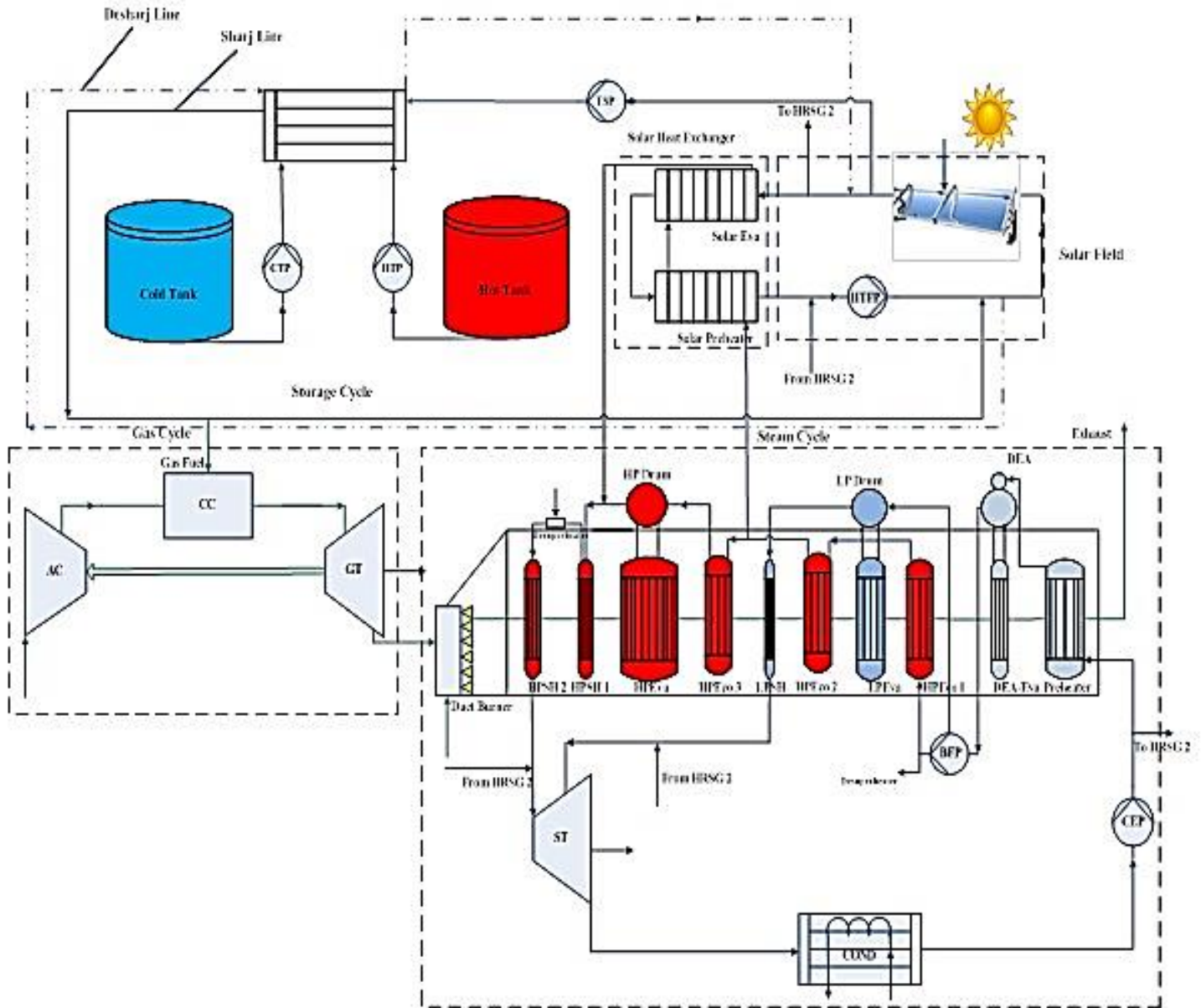


Fig. 1. Schematic of the combined cycle

Table1. Flow parameter values in ISO conditions for the gas turbine

Stream	Pressure (bar)	Temp (°C)	Flow (kg/s)	Gas component (mole %)				
				N2	O2	CO2	H2O	AR
Compressor inlet	1.003	15	495	77.29	20.74	0.03	1.01	0.93
Compressor outlet	11.15	434.2	434.2	77.29	20.74	0.03	1.01	0.93
Turbine inlet	10.88	1148.9	444.1	74.96	13.79	3.25	7.1	0.9
Turbine outlet	1.042	543	504.9	74.96	13.79	3.25	7.1	0.9
Fuel	15.75	25	9.89					

**Table 2.** Flow parameter values in design conditions for the HRSG and steam turbine

Equipment	Section	Flow (kg/s)	Pressure (bar)	Temperature (°C)
HRSGs	HP	67	95.1	520
	LP	9	9	235
ST	HP	134	90	520
	LP	18	8.5	235

**Table3.** Geographical coordinates and geometric details of the solar field

geographical coordinate		
Altitude [m as]	Longitude [°]	Latitude [°]
1100	54.042	31.939
Collector Specification		
Aperture area per SCA	m <sup>2</sup>	545
Number of collector	-	216
Total collector area of solar field	m <sup>2</sup>	104640
HCE absorptivity	%	0.96
HCE emittance	-	0.17
HCE transmittance	-	0.96
Peak collector efficiency	%	0.68
Mirror reflectivity	-	0.94
Optical efficiency	%	80

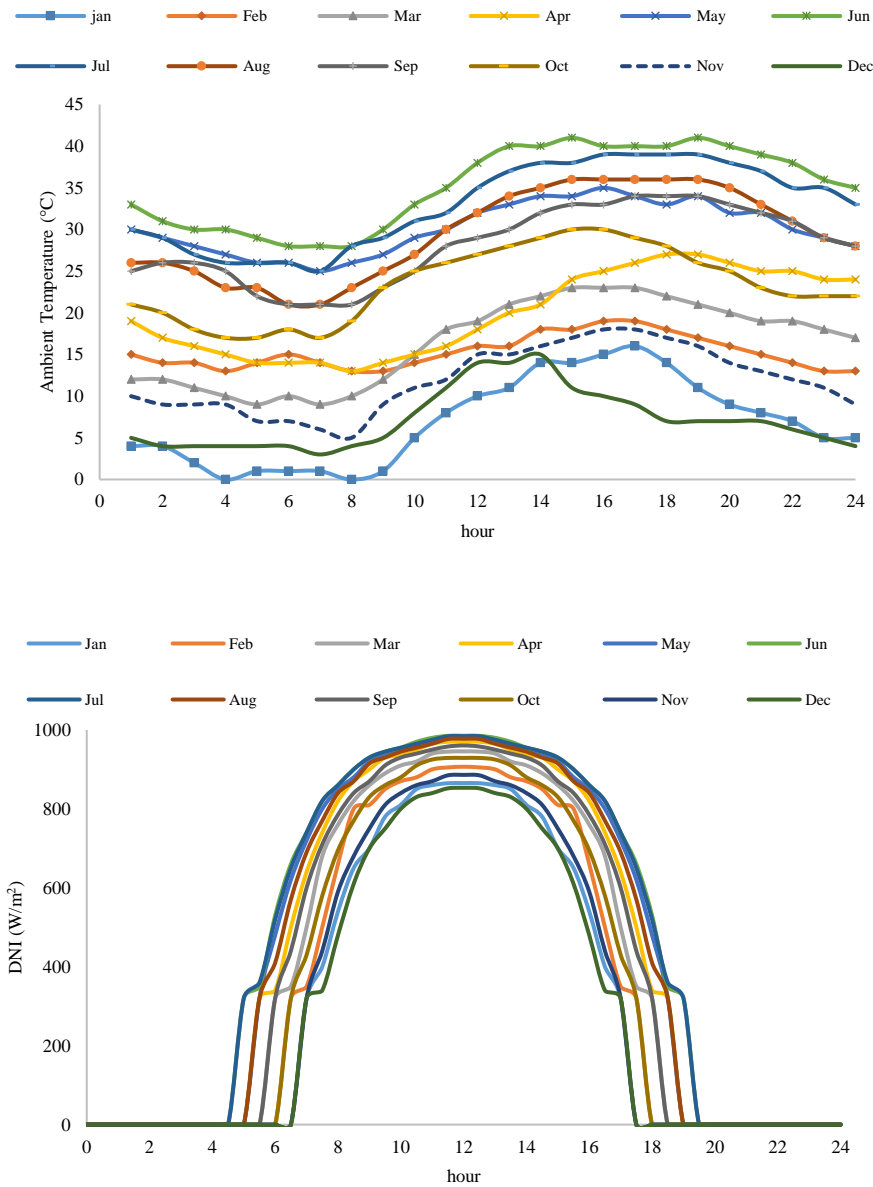
**Table 4.** Flow parameter values for solar heat exchangers

Feed water inlet to HE: Temp (°C)	<b>210</b>
Feed water inlet to HE: Pres (bar)	<b>116</b>
Steam outlet from HE: Temp (°C)	<b>310</b>
Steam outlet from HE: Pres (bar)	<b>98</b>
Steam flow rate (kg/s)	<b>13.1</b>
HTF inlet Temp (°C)	<b>392</b>
HTF inlet Pres (bar)	<b>16</b>
HTF outlet Temp (°C)	<b>299</b>
HTF outlet Pres (bar)	<b>11</b>
HTF flow rate (kg/s)	<b>109</b>

### 3. Off-design modeling of the system

Four scenarios are considered to assess the performance of the desired combined cycle power plant. The first scenario is related to the reference combined cycle, which is referred to as CC. the second scenario concerns the reference combined cycle with supplementary firing, which will be referred to as CC+SF. The third scenario concerns the solar combined cycle, which will be referenced as ISCC and finally, the fourth scenario includes the addition of a thermal energy storage system to the solar combined cycle, which will be referred to as

ISCC+TSE. Performance analysis was conducted for a year, and the main model inputs are environmental conditions, including ambient temperature and DNI intensity, as shown in Fig.2. Thus, to analyze the performance of the cycle at off-design operating conditions, it is necessary to obtain an accurate and comprehensive simulated model of the main components including the gas turbine, HRSGs, steam turbine, cooling system, solar section, and energy storage system which have been developed using Fortran software. Modeling of the three system modes of the reference combined cycle with supplementary firing and solar



**Fig.2.** Environmental conditions (average hourly ambient temperature and DNI) in various months of the year

section is presented in detail in [23] by the authors, and modeling of the TSE section is also presented in this paper.

### 3.1. Energy storage system modeling

The molten salt used in the energy storage system consists of a combination of two salts (60% KNO<sub>3</sub> and 40% NaNO<sub>3</sub>) with a melting temperature of about 239 °C [24]. Some of its benefits include stability up to 600 °C.

Thermal properties for HTF and solar salt are found in [24] and listed in Eqs. (1-6), and Eqs.(7-10) are used to model the shell and tube heat exchanger [25]:

$$C_p(T) = 1000 \times (1.509 + 0.002496 \times T + 0.0000007888 \times T^2) \quad (1)$$

$$K(T) = 0.1381 - 0.00008708 \times T - 0.0000001729 \times T^2 \quad (2)$$

$$\mu(T) = 0.001 \times (10^{0.87030} \times T^{(0.2877 + \log(T^{-0.3638}))}) \quad (3)$$

$$C_p(T) = 1443 + 0.172 \times T \quad (4)$$

$$K(T) = 0.443 - 0.00019 \times T \quad (5)$$

$$\mu(T) = 0.001 \times (22.714 - 0.12 \times T + 0.0002281 \times T^2 - 0.0000001474 \times T^3) \quad (6)$$

$$\frac{1}{UA} = \frac{1}{h_i A_i} + \frac{R_{fi}''}{A_i} + \frac{\ln \frac{D_o}{D_i}}{2\pi k L} + \frac{R_{fo}''}{A_o} + \frac{1}{h_o A_o} \quad (7)$$

$$Nu_i = \frac{h_i D_i}{k_i} = 0.023 \times Re_D^{0.8} \cdot Pr^n \quad (8)$$

(n=0.3 cooling fluid n=0.4 heating fluid)

$$h_o = j C_{ps} \left( \frac{\dot{m}_s}{S_m} \right) \left( \frac{k_s}{C_{ps} \mu_s} \right)^{\frac{2}{3}} \left( \frac{\mu_s}{\mu_{c,w}} \right)^{0.14} \quad (9)$$

$$\frac{UA}{UA_{ref}} = \left( \frac{\dot{m}}{\dot{m}_{ref}} \right)^{0.8} \quad (10)$$

Storage system design considers the energy storage capacity on the 173<sup>rd</sup> day of the year, where there is maximum DNI for complete energy storage capability. Figure 3 shows the temperature and solar DNI changes (model inputs) during this day. Thus, the model is implemented from the midnight of this day up to the midnight of the next day in 15minutes intervals. During this time interval, changes pertaining to the combined cycle regarding minor input changes (ambient temperature)

can be considered as stable; hence initial condition for the storage tank level is considered for the tank from the previous interval. Two scenarios are considered for storage system enclosure discharge. The first scenario is when discharge starts upon DNI intensity reaching a point that is less than the design point (800 W/m<sup>2</sup>), and the second scenario is when discharge at peak consumption times is implemented.

Table 5 presents the time schedule of network consumption during 24 hours and various months of the year. As can be seen, the amount of consumption is divided into three categories: low (L), medium (M), and peak (P). The purchase price of electricity generated by the power grid in these three times is different; for example, at peak times, it is twice the low load times. Figure 4 depicts HTF output flow from the solar field, which is changed by a variable speed pump upon changes in solar DNI intensity, so the output temperature stays constant at 392 degrees and shows the HTF flow to the solar heat exchangers in the cycle to generate steam. Evidently, when DNI levels reach over design point (800 MW/m<sup>2</sup>), the surplus of HTF flow (relative to design point) is sent to energy storage heat exchangers.

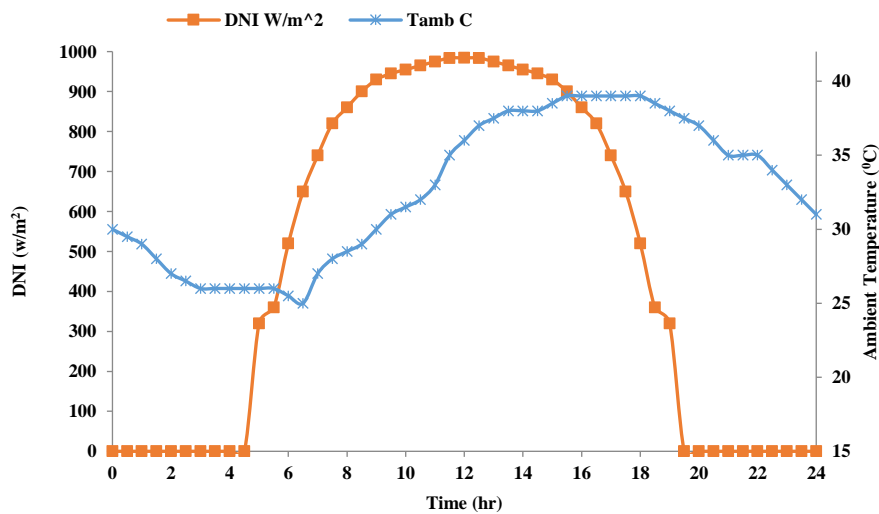


Fig. 3. Temperature variations and solar DNI on the 173th day of the year.



Table 5. Network usage schedule during 24 hours and various months of the year

Time	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar
1	L	M	M	M	M	M	L	L	L	L	L	L
2	L	L	L	L	L	L	L	L	L	L	L	L
3	L	L	L	L	L	L	L	L	L	L	L	L
4	L	L	L	L	L	L	L	L	L	L	L	L
5	L	L	L	L	L	L	L	L	L	L	L	L
6	L	L	L	L	L	L	L	L	L	L	L	L
7	L	L	L	L	L	L	L	L	L	L	L	L
8	L	L	L	L	L	L	L	L	L	L	L	L
9	M	L	L	L	L	L	M	M	M	M	M	M
10	M	M	M	M	M	M	M	M	M	M	M	M
11	M	M	M	M	M	M	M	M	M	M	M	M
12	M	M	M	M	M	M	M	M	M	M	M	M
13	M	M	M	M	M	M	M	M	M	M	M	M
14	M	M	M	M	M	M	M	M	M	M	M	M
15	M	M	P	P	P	M	M	M	M	M	M	M
16	M	M	M	M	M	M	M	M	M	M	M	M
17	M	M	M	M	M	M	M	M	M	M	M	M
18	M	M	M	M	M	M	P	P	P	P	M	M
19	M	M	M	M	M	M	P	P	P	P	P	P
20	P	P	M	M	M	P	P	P	P	P	P	P
21	P	P	P	P	P	P	P	P	P	P	P	P
22	P	P	P	P	P	P	M	M	M	M	P	P
23	P	P	P	P	P	P	M	M	M	M	M	M
24	M	M	M	M	M	M	M	M	M	M	M	M

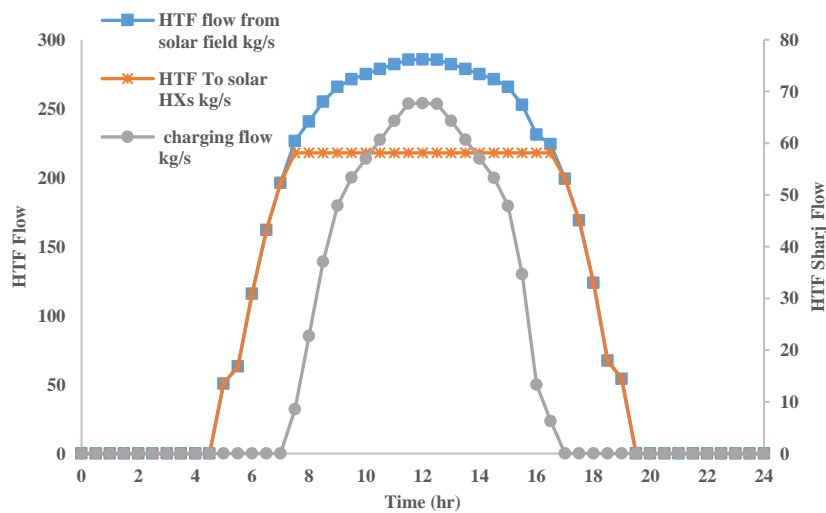


Fig.4. HTF output flow changes from the solar field and input to solar heat exchangers as well as the input HTF flow to the energy storage system

Figure 5 shows the storage tank level, which is filled on the determined day.

Figure 6 shows the output HTF flow from the solar section, HTF flow sent to the solar heat exchangers in the combined cycle

throughout the day as well as for the two discharge scenarios. Table 6 presents the geometric information for the tanks designed using the hypotheses.

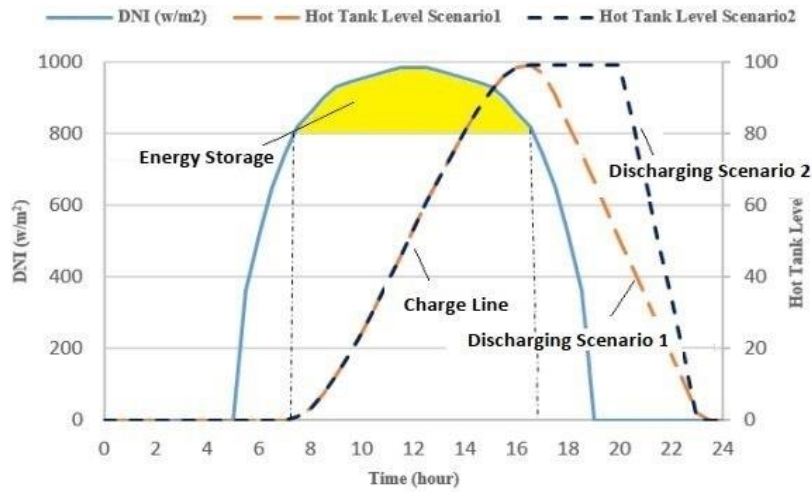


Fig.5. Changes in tank storage levels during the day

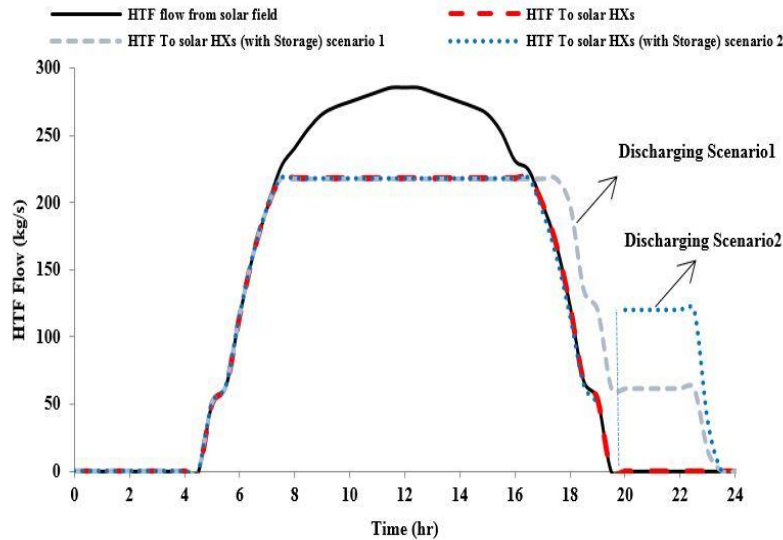


Fig.6. Flow rate changes of the HTF sent to the solar heat exchangers during charge and discharge

Table 6. Geometric parameters related to storage tanks

Stored Fluid	Nitrate Salt 60% NaNO <sub>3</sub> - 40% KNO <sub>3</sub> by wt	
Volume	1419	m <sup>3</sup>
hours of storage	6.2	hr
Nominal capacity	92.8	MWhr
tank side flow rate operation/rated	112 / 117	kg/s
Field side flow rate	67	kg/s
Hot tank Temperature	387	°C
Cold tank Temperature	302	°C
Field-side pump auxiliary power	221.3	kW
Tank-side pump auxiliary power	35.9	kW

### 3.2. The economic model

In industry, the economic performance of power plants used to be measured by the LCOE as one of the most important performance indicators. The LCOE is a measure of cost per unit-energy produced over the course of the lifetime of a power plant. In different scales of operation and level of investments, for comparing different energy technologies, the LCOE was used. Equation 11 illustrates that the LCOE is presented as the ratio between the lifetime cash outflows of the project and the lifetime electricity yield. Key inputs to calculating LCOE include capital costs, fuel costs, fixed and variable operations, and maintenance (O&M) costs, financing costs, capacity factor, availability factor, discount rate, plant life and an assumed utilization rate, which is denoted in US cents/kWh [26-32]. Hence,

$$LCOE = \frac{\sum_{t=1}^n (I_t + (O \& M)_t + F_t + C_t)}{\sum_{t=1}^n E_t} \quad \text{and} \quad (11)$$

$$I_t = I_{Total} \times \frac{i \times (1+i)^n}{(1+i)^n - 1}$$

- Capacity factor

The ratio between the actual output power of the power plant and its maximum potential output power over a specific period is defined as the capacity factor.

- Availability factor

In the situation that a power plant operates continuously at full output, the amount of its power can deliver as a ratio of what it would provide is presented as the availability factor. The availability factor is including time for forced outages caused by plant trips or failures and for scheduled outages to complete any maintenance or significant overhauls.

- Capital cost

For an ISCC, the capital costs are those costs considered in the EPC price, and those include the main equipment (GT's, HRSG's,

ST's, condensers, solar section and cooling system), construction and commissioning costs, transport, contractor's fee, and contingency. The main OEM types of equipment (i.e., the GT, ST, solar section and the generators) are the most expensive components of an EPC price.

- Discount rate

The time value of money is considered as the discount rate, which is typically related to the rate of return that could be earned on comparable investments. A discount rate is the best solution for calculating future costs and power generation outputs translation, which presents values and calculates the costs per unit of produced energy. Typical discount rates for LCOE calculations are between 5% and 10%, and the rates can affect LCOE calculations significantly. A 6% discount rate is assumed for the base case of this study.

- Fuel cost

Because fuel cost can make up to 80% of the total costs, it is one of the most important factors in an LCOE for a CCGT. In comparison with renewable energy, the low capital costs compensate for the high fuel costs in an LCOE calculation. In this study, the fuel source is only natural gas. The fuel gas cost is represented in US\$ per SI Thermal Units (MWh). The initial case of this study assumes 26 \$/MWh for fuel cost.

- O&M costs (fix and variable)

Fixed O&M costs, is represented in US \$/kW/year typically include spare parts, planned maintenance activities, and any owner's costs such as wages, leases, insurance, etc. Fixed costs for ISCC are not as high as other thermal generation technologies that require a low level of staff, and changes in electricity generation levels do not lead to significant changes in costs. The inflation rate (O&M escalation rate) for both the fixed and the variable costs is 2.38% per annum.

- Plantlife

The plant term is assumed as 30 years in the LCOE model.

#### 4. Validation

In order to validate the proposed model, real data and power plant documentation are used in the design and baseload conditions, as well as in off-design conditions (in various loads for the gas turbine, solar DNI and supplementary firing). The results for the main output parameters correlate significantly with the real power plant data. Table 7 presents the validity of the model in various scenarios [23].

#### 5. Results and Discussion

For all the considered scenarios, it is assumed that the gas turbine is under base load conditions; thus, the power of GT, temperature, and flow of GT exhaust gases

entering the HRGS are dependent on environmental conditions only. The extracted model was assessed for various scenarios that were initially employed for day 173 of the year (max DNI) and also for the rest of the year regarding its inputs (ambient temperature and DNI). Figures 7, 8 and 9 show the variations in the steam flow rate, temperature and pressure throughout the day for various scenarios. Evidently, with the employment of the solar section or supplementary firing as well as energy storage due to the increased energy, the generated flow and steam pressure is significantly increased compared to the CC mode. The main steam temperature in CC mode reached its maximum limit of 520 °C, which is controlled by the desuperheater. In two scenarios related to ISCC and ISCC+TSE, due to the increased steam flow, the temperature does not reach its maximum limit. However, in the CC+SF scenario,

**Table 7.** Validation of model results compared to real data

<b>a. Ambient Temperature = 19 (°C) &amp; Without Solar &amp; Duct Burner Fuel = 0.74 kg/s</b>									
	Flow(kg/s)			Temperature (°C)			Pressure (bar)		
GT Exhaust	429	429.9	0.21	548	544.9	0.57	-	-	-
HP Steam	67.07	65.63	2.15	523	520	0.57	95.2	94.8	0.42
LP Steam	9	9.5	5.5	234	233.8	0.09	9.6	9.7	1.04
STG Output	151.66	150.9	0.50	47.2	46.47	1.55	0.112	0.11	1.8
Condenser Output	152.17	150.9	0.83	47.2	46.47	1.55	0.112	0.11	1.8
Stack Out	430.04	430.6	0.13	113	109	3.54	-	-	-
GT Exhaust	429	429.9	0.21	548	544.9	0.57	-	-	-
Steam turbine Power Output (MW)	Real (160.4)	Model (157.6)	Error (1.75 %)						

<b>b. Ambient Temperature = 19 (°C) &amp; Solar (100%) 800 W/m2 &amp; Duct Burner Fuel = 0.225 kg/s</b>									
	Flow(kg/s)			Temperature (°C)			Pressure (bar)		
	Real	Model	Error	Real	Model	Error	Real	Model	Error
GT Exhaust	429	429.9	0.21	548	544.9	0.57	-	-	-
HP Steam	67.07	65.96	1.65	523	520.1	0.55	95.2	94.8	0.42
LP Steam	9.5	9.87	3.8	235	235	0.0	9.6	9.69	0.94
STG Output	151.66	151.5	0.11	47.2	48.07	1.84	0.112	0.11	1.8
Condenser Output	152.17	151.5	0.11	47.2	48.07	1.84	0.112	0.11	1.8
Stack Out	429.525	430.1	0.13	113	113.7	0.62	-	-	-
HTF Inlet Filed	218	216.9	0.50	299	298.5	0.17	16	16	0.0
HTF Outlet Filed	218	216.9	0.5	392	392	0.0	11	10.5	4.5
Water inlet Solar Heat Exchanger	13.1	13.02	0.6	210	212	0.96	116	114.7	1.12
Steam Outlet Solar Heat Exchanger	13.1	13.02	0.6	310	313.7	1.19	98	102	4.0
Steam turbine Power Output (MW)	Real (160.4)	Model (158.5)	Error (1.18 %)						

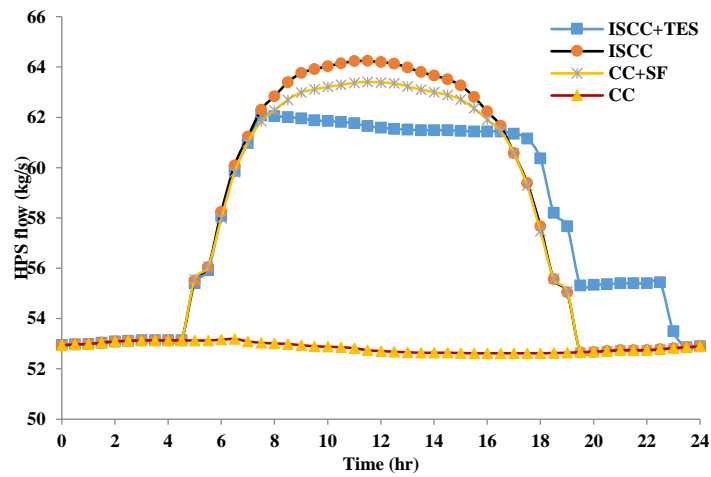


Fig.7. Changes in generated steam flow for various scenarios during the day

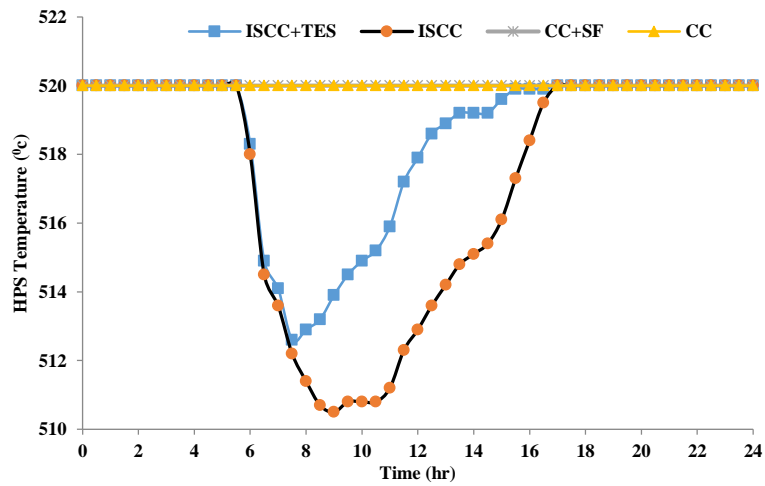


Fig.8. Changes in generated steam temperature for various scenarios during the day

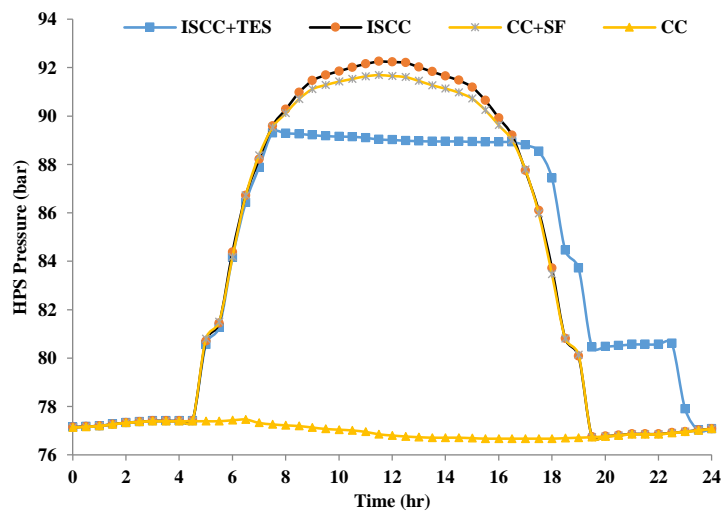


Fig.9. Changes in generated steam pressure for various scenarios during the day

similar to scenario CC, the temperature reaches its maximum limit. With increased input gas temperature to the HRSG with fuel consumption in the burners, water spraying in the desuperheater increases to limit the temperature of the main steam to 520 °C, and subsequently, the generated steam flow will also increase. Figure 10 shows the variations in power production during this day for various scenarios.

5.1. Annual energy sector results

The results of the annual system performance for various defined scenarios are presented in terms of environmental conditions as inputs (ambient temperature and DNI) in Figs.11-14. Evidently, the Fig.11 shows the generated power by the power plant in various months of the year for various scenarios. As can be

seen in this figure, the amount of power generated at different months of the year for both the ISCC scenario and the CC + SF scenario is significantly higher than the CC scenario. And in the ISCC + TES scenario, the power generation capacity increased compared to the ISCC scenario due to the storage of solar energy at peak radiation times and the use of this energy in the cycle at peak hours of consumption. And, as can be seen, the power outputs for the two ISCC and CC + SF scenarios are the same, considering the assumption made by the authors to compare these two scenarios. Figure 12 shows the share of solar power generated by the solar section. The amount of energy sent to the energy storage system for storing and discharging energy from the system in different months of the year is shown in Fig.13.

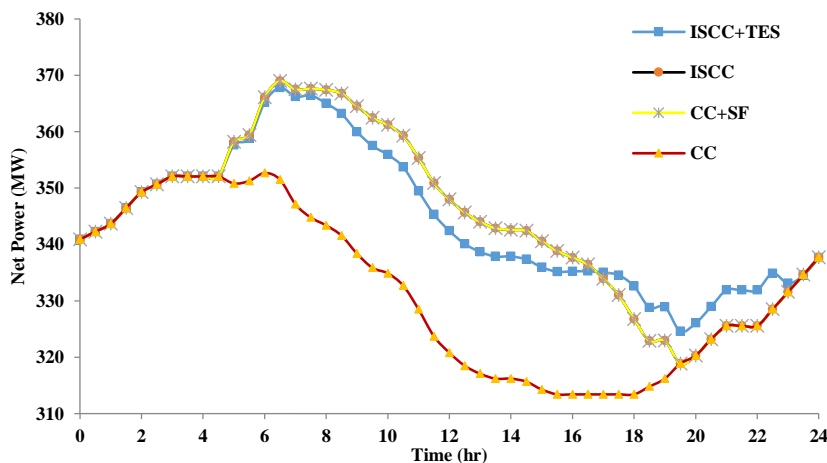


Fig. 10. Changes in generated power for various scenarios during the day

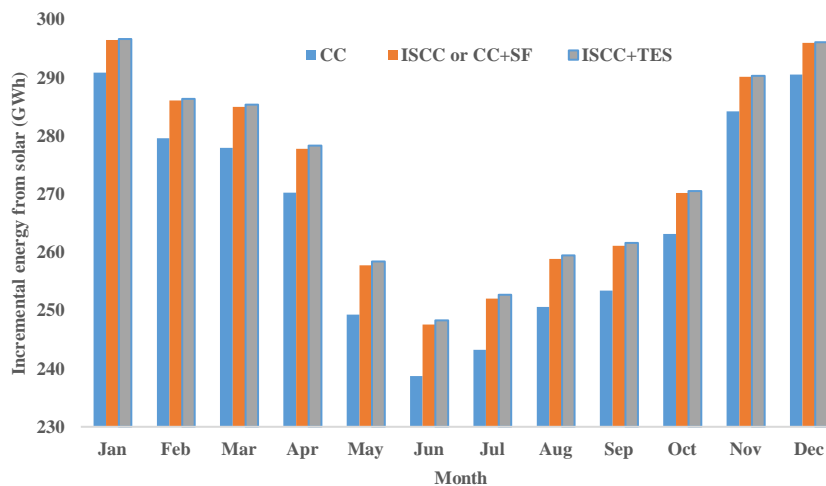
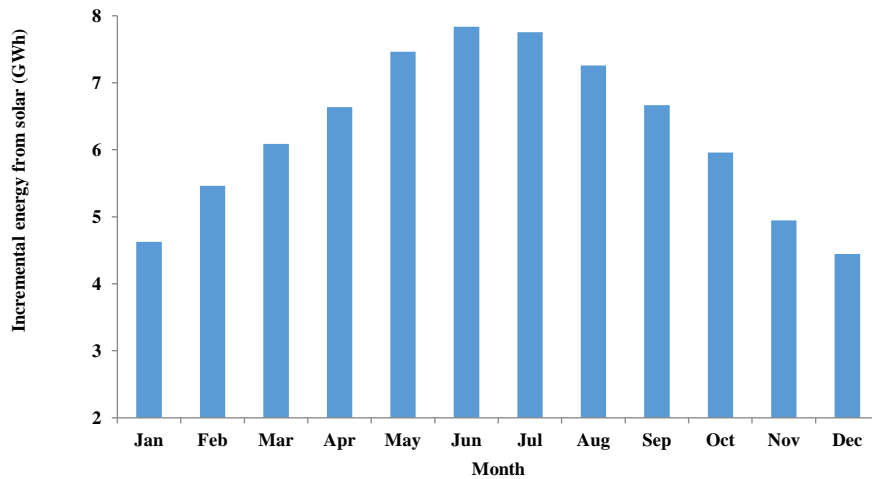
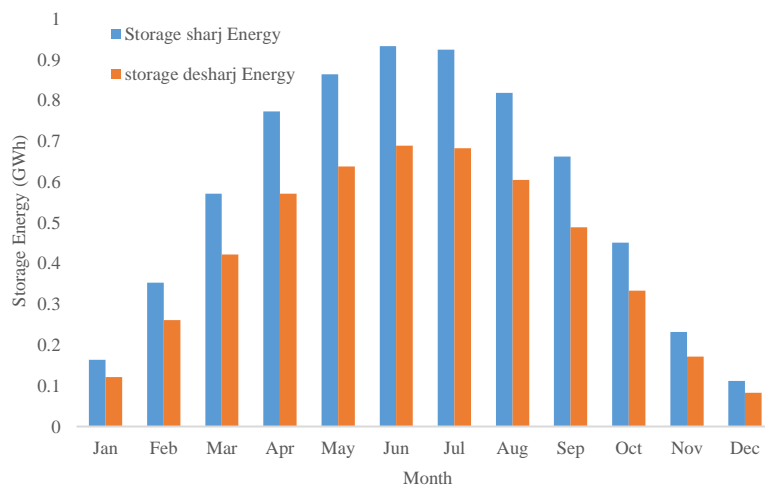


Fig.11. Production power for various scenarios in annual performance



**Fig.12.** The share of generated power by the solar section in ISCC in the annual performance



**Fig.13.** The amount of energy stored and discharged monthly from the energy storage system

Figure 14 shows the amount of fuel consumption and CO<sub>2</sub> produced by supplementary firing. The use of solar energy increases the annual plant power production by 40 GWh, which equals 2.2% of the total production capacity. In order to produce this quantity of power using the supplementary firing, fuel consumption should be approximately 1.98 tons, which increases the production of CO<sub>2</sub> by the power plant by 18 kton. Due to the increased input, the gas temperature to the HRSG, the lifespan of the superheater heat exchangers exposed to this temperature will be reduced. In the fourth scenario, the use of an energy storage system increases power production by 5 GWh in peak times with a higher sales price.

### 5.2. Annual results of the economic section

The annual economic analysis of the system is presented for four scenarios based on the value of LCOE with sensitivity analysis on input economic parameters that are presented in Table 8. The input economic parameters with implemented sensitivity analysis include different fuel prices, deviations in the investment cost estimate for the solar field, discount rate, and CO<sub>2</sub> gas emission costs. The values of these parameters are at a base value of 26 \$/MWh for fuel price, CO<sub>2</sub> gas emission cost is 25 \$/tonCO<sub>2</sub>, the solar field cost is 350 \$/m<sup>2</sup>, and the discount rate is

considered 6%. The obtained results for the annual performance based on the aforementioned conditions for various scenarios show that the value of LCOE for (CC) is equal to 8.99 cents/kWh, 8.99 cents/kWh for (CC+SF), 9.04 cents/kWh for (ISCC) and 9.13 cents/kWh for (ISCC+TES). Sensitivity analysis on the economic parameter values was conducted by considering changes in input parameters in four cases (low, base cases, high, very high): discount rate (4, 6, 8, 10%), contingency in the investment cost estimate for the solar part (-10, 0, 5, 20%), fuel prices (20, 26, 33, 40

\$/MWh) and CO<sub>2</sub> emission costs (0, 25, 50, 75 \$/tonCO<sub>2</sub>). The results of the sensitivity analysis show that when increasing discount rate, the LCOE rate will increase in all scenarios and such increase is higher in terms of significant investment costs for the solar section and energy storage system for these two scenarios (ISCC, ISCC+TSE) compared to the scenarios pertaining to CC and (CC+SF). Increased contingency considered for the solar part and added to the combined cycle in a state where contingency is -10%, entails lower LCOE for the ISCC scenario compared to the CC and (CC+SF) scenarios.

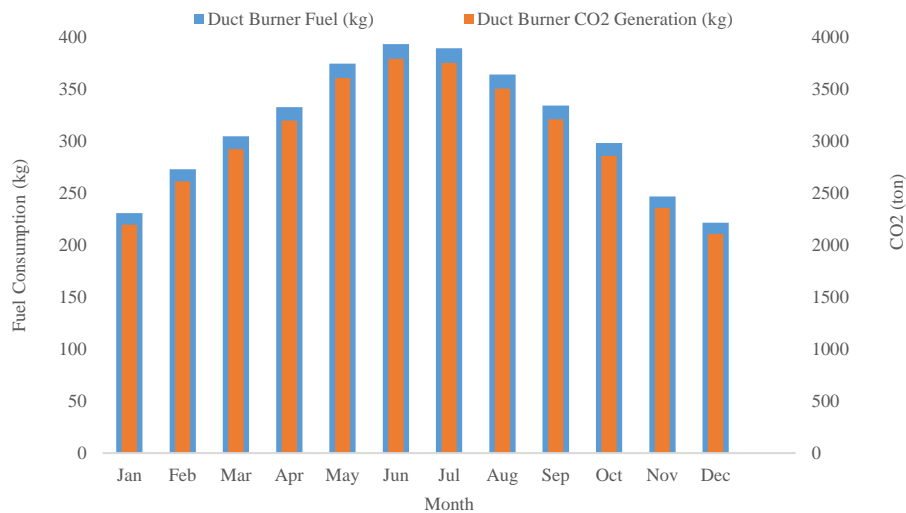


Fig. 14. Increase in fuel consumption and CO<sub>2</sub> produced in various scenarios of using the supplementary firing

Table 8. LCOE results for various scenarios with sensitivity analysis on main input parameters

Cassese		LCOE (CC)	LCOE (Burner)	LCOE (ISCC)	LCOE (Storage)
Discount Rate	Base 6%	8.9888	8.8623	9.0109	9.1357
	4%	8.8646	8.7401	8.8712	8.977
	8%	9.1203	8.9916	9.1588	9.2822
	10%	9.2582	9.1272	9.314	9.4468
Contingency	Base 0%	8.9888	8.8623	9.0109	9.1357
	5%	8.9888	8.8623	9.0983	9.2653
	20%	8.9888	8.8623	9.3605	9.5278
	-10%	8.9888	8.8623	8.8361	9.0028
Fuel Cost	Base 8	8.9888	8.8623	9.0109	9.1357
	6 EUR	7.3728	7.2778	7.4324	7.5557
	10 EUR	10.6048	10.4468	10.5894	10.7158
	12 EUR	12.2208	12.0312	12.1678	12.2959
CO2	Base 25	8.9888	8.8623	9.0109	9.1357
	0 \$/kton	8.0173	7.8659	8.062	8.1858
	50 \$/kton	9.9603	9.8587	9.9598	10.0857



The next examined case was sensitivity analysis on fuel costs, where results show that when fuel prices are reduced compared to the base value, the difference between LCOE in the ISCC scenario is increased compared to the CC and (CC+SF) scenario which reduces the economic feasibility of the ISCC. However, with increased fuel prices, the LCOE value in the CC and (CC+SF) scenarios are increased compared to the ISCC, and the overall LCOE value for the ISCC is less compared to the CC and (CF+SF) scenarios.

## 6. Conclusion

In recent years, regarding issues such as the exhaustion of fossil fuels and global warming, the improvement of thermal plant efficiency and the use of new energy sources is inevitable. Among the options for utilizing new energy sources, the use of solar energy has gained considerable attention. An ISCC plant is the most prominent and practical solar energy scheme. In this paper, the off-design point model of a combined cycle using mathematical equations, including mass preservation equations, momentum, and energy, heat transfer, etc. have been developed and used to analyze its performance in various scenarios. Key findings of this research can be summarized as follows:

- Results show that the production power, efficiency, and the heat rate for the reference combined cycle are 45 / 384 MW, 50/75%, and 7093/55 MJth/MW<sub>el</sub> at design point (ambient temperature, 19 °C), respectively and these values in the condition of using solar energy are 403/45, 53/51% and 6727/4 MJth/MW<sub>el</sub>, respectively. Under the condition of using supplementary firing instead of solar energy to generate the same power as the ISCC scenario, these values will be 403/45, 50/54%, 7093/55 MJth/MW<sub>el</sub>, respectively.
- The annual power generation capacity of the solar section is approximately 40 GWh, which is 2.2% of the total power generated by the power plant.

- The annual reduction of CO<sub>2</sub> emission due to the use of solar energy will be about 18 kton, and the use of solar energy will entail reduced fuel consumption by 1.98 kton. It is noteworthy that the use of solar energy instead of supplementary firing will eliminate limitations in terms of temperature pertaining to the input steam temperature entering the steam turbine and the metal temperature of heat exchanger metal in HRSG (superheaters) when using supplementary firing during the warmer hours of the year.
- By using the energy storage system, annual power generation increases by 5 GWh, which, if this increase occurs in peak hours (scenario 2 discharging), will increase the plant's annual revenue by 20 M\$, which is 5 M\$ more than the scenario 1 discharging.
- By using the energy storage system, the annual power generation increases by 5 GWh, which will raise the plant's annual revenue by 0.25 M\$ if the increment occurs in peak hours (scenario 2 discharging).
- An economic analysis conducted for various scenarios shows that the LCOE value for these scenarios are (8.86, 8.99, 9.04, 9.14 cents/kWh) and sensitivity analysis on economic parameters show that by increasing fuel prices by 40 \$/MWh or increasing CO<sub>2</sub> gas emission price by 50 \$/kton, LCOE costs related to the ISCC scenario will be less compared to the CC scenario.

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